

**Monthly Performance Report  
(HWT-NG100-MPR-42-R0)**

**January 2020  
(From 01/01/2020 to 31/01/2020)**

**100 TPD Municipal Solid Waste (MSW) Facility  
Calangute, North Goa**

*Prepared By*  
**Hindustan Waste Treatment Pvt. Ltd.  
(HWT)**

*Submitted To*  
**Goa Waste Management Corporation (GWMC)  
Department of Science & Technology (DS&T)**

**Table – 1**  
**Summary of Overall Average Results for January 2020**  
*(As compared to Schedule – 7: Performance Standards, Volume – I of RFP)*

Sr. No.	Parameter	Performance Standard As per Schedule – 7	Actual Performance at Plant (Monthly Average)
1.	Number of fractions of recyclables sorted per day from the input mixed waste	Minimum 10 numbers of fractions shall be sorted daily from the input dry waste as received in the facility. The list of fractions are as follows: 1. PET Bottles 2. Mixed Plastic Articles 3. Newspapers / other Paper Material 4. Cardboard 5. Styrofoam & Thermocol 6. Coconut Shells 7. Clothes 8. Rubber Articles 9. Metal Articles & Cans 10. E-waste Articles and any Hazardous Waste	<b>13 numbers</b> of fractions are being sorted daily from the input dry waste as received in the facility. The list of fractions are as follows: 1. Glass 2. Aluminium 3. Metal 4. Paper + Cardboard 5. Tetra Pack 6. Hard Plastic 7. PET 8. Mixed Plastic 9. Styrofoam + Thermocol 10. Cloth + Rags + Textile 11. Leather + Rexine + Rubber 12. Coconut Shells 13. E-waste Articles and any Hazardous Waste
2.	Quantum of reject/residues to be sent to the landfill after processing. No organic fraction shall be disposed in the landfill.	Maximum 10% of inert of the total input waste as received in the facility (in TPD).	Input waste to the Plant is <b>176.34 TPD</b> . Quantum of Inert is <b>1.27 TPD</b> which is < 10% of the Total Input Waste as received in the Facility.  No Organic Waste has been disposed in the Sanitary Landfill Facility.
3.	Electricity generation in the Plant	Minimum electricity to be generated in the plant shall be 0.40 MW per 100 tons of input wet biodegradable waste as received in the Facility (in TPD).	Electricity generation is <b>0.53 MW/100 MT</b> of Input Biodegradable Waste as received in the Facility (in TPD).
4.	Biogas Flaring System	The Biogas Flaring System shall strictly be used only in case of	Biogas is being flared strictly, only under emergency and not as a

Sr. No.	Parameter	Performance Standard As per Schedule – 7	Actual Performance at Plant (Monthly Average)										
		emergency and not as a routine practice.	routine practice. The average running time of Biogas Flaring System is <b>2.29 hours/day</b> .										
5.	Discharge of treated effluent conforming to regulatory norms	Effluent Treatment Plant shall be operated under all conditions.	Effluent Treatment Plant is being operated continuously and is meeting all statutory conditions. The Treated Effluent Characteristics are as follows: <table border="1" data-bbox="1036 646 1403 856"> <tbody> <tr> <td>pH</td> <td>6.97</td> </tr> <tr> <td>BOD</td> <td>7 mg/l</td> </tr> <tr> <td>COD</td> <td>66 mg/l</td> </tr> <tr> <td>TSS</td> <td>8 mg/l</td> </tr> <tr> <td>TDS</td> <td>1,636 mg/l</td> </tr> </tbody> </table>	pH	6.97	BOD	7 mg/l	COD	66 mg/l	TSS	8 mg/l	TDS	1,636 mg/l
pH	6.97												
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COD	66 mg/l												
TSS	8 mg/l												
TDS	1,636 mg/l												
6.	General Housekeeping, hygienic conditions, cleanliness, safety norms, adequate manpower, treatment methodology for plant operation & maintenance and storage conditions in the plant.	Minimum housekeeping, safety norms and cleanliness conditions shall be maintained at all times as per the Bid Document requirement.	<ul style="list-style-type: none"> <li>• High standard of Housekeeping, Cleanliness and Safety are being maintained at all times at the Plant.</li> <li>• Adequate manpower has been deployed in all shifts.</li> <li>• Also, the treatment methodology is being followed properly and proper storage conditions have been maintained in the Plant.</li> </ul>										

100 TPD Municipal Solid Waste (MSW) Facility at Calangute, North Goa

#	Plant Performance Data: January 2020		
Sr. No.	Content	Month	Signature
1	Input Waste Composition	From 01.01.2020 To 31.01.2020	
2	Recyclables		
3	Electricity Generation		
4	Biogas Flare		
5	Effluent Treatment Plant		
6	Inert		
7	Housekeeping		





100 TPD Municipal Solid Waste (MSW) Facility at Calangute, North Goa

Sr. No.	Description	Unit	1-Jan	2-Jan	3-Jan	4-Jan	5-Jan	6-Jan	7-Jan	Weekly Average 1-7	8-Jan	9-Jan	10-Jan	11-Jan	12-Jan	13-Jan	14-Jan	Weekly Average 8-14	15-Jan	16-Jan	17-Jan	18-Jan	19-Jan
<b>6.2 Treated Effluent Quality:</b>																							
1	pH	---	6.98	7.38	6.53	6.93	7.00	6.94	6.62	6.91	7.32	6.53	6.85	6.63	6.99	6.75	7.49	6.94	7.08	7.20	7.05	6.51	7.08
2	Biochemical Oxygen Demand (BOD5)	mg/l	7	8	9	8	8	7	9	8	5	5	8	9	7	9	6	7	7	7	9	7	6
3	Chemical Oxygen Demand (COD)	mg/l	54	86	62	84	58	78	61	69	75	74	58	57	61	87	68	69	55	62	70	65	50
4	Total Suspended Solids (TSS)	mg/l	8	9	10	9	9	8	10	9	6	6	9	10	8	10	7	8	8	8	10	8	7
5	Total Dissolve Solids (TDS)	mg/l	1,639	1,499	1,394	1,782	1,666	1,440	1,959	1,626	1,816	1,910	1,770	1,500	1,657	1,813	1,754	1,746	1,333	1,429	1,660	1,495	1,416

<b>8 HOUSEKEEPING:</b>																							
Sr. No.	Description	Unit	1-Jan	2-Jan	3-Jan	4-Jan	5-Jan	6-Jan	7-Jan	Weekly Average	8-Jan	9-Jan	10-Jan	11-Jan	12-Jan	13-Jan	14-Jan	Weekly Average	15-Jan	16-Jan	17-Jan	18-Jan	19-Jan
1	Hygienic Conditions	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
2	Cleanliness	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
3	Manpower Deployed	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
4	Safety Norms	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
5	Treatment Methodology	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
6	Storage Conditions	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted

100 TPD Municipal Solid Waste (MSW) Facility at Calangute, North Goa

1 WASTE:																						
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average 15-21		22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average 22-28		29-Jan	30-Jan	31-Jan	Weekly Average 29-31		Monthly Average 1-31	
1.1 Input Waste:																						
1	Type 1: Dry Waste	TPD	88.72	85.74	83.98	48.17%	81.86	80.94	74.17	79.99	74.11	95.70	82.84	81.37	47.06%	83.14	86.46	71.48	80.36	47.86%	85.31	48.38%
2	Type 2: Wet Waste	TPD	91.56	93.29	88.38	50.69%	88.17	86.08	80.47	97.65	83.86	95.86	88.75	88.69	51.29%	90.79	80.44	87.91	86.38	51.45%	88.87	50.40%
3	Type 3: Mixed Waste	TPD	0.00	0.00	0.00	0.00%	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00%	0.00	0.00	0.00	0.00	0.00%	0.00	0.00%
4	Type 4: Tree Waste	TPD	2.62	0.93	1.98	1.14%	4.34	3.57	5.31	1.76	2.21	1.11	1.62	2.85	1.65%	0.36	1.50	1.62	1.16	0.69%	2.16	1.23%
5	<b>Total.....(1)+(2)+(3)+(4)</b>	<b>TPD</b>	<b>182.90</b>	<b>179.96</b>	<b>174.34</b>	<b>100.00%</b>	<b>174.37</b>	<b>170.59</b>	<b>159.95</b>	<b>179.40</b>	<b>160.18</b>	<b>192.67</b>	<b>173.21</b>	<b>172.91</b>	<b>100.00%</b>	<b>174.29</b>	<b>168.40</b>	<b>161.01</b>	<b>167.90</b>	<b>100.00%</b>	<b>176.34</b>	<b>100.00%</b>

- # **Note:**  
 1 **Type-I: Dry Waste:** This has 25-30% Organic and 70-75% Inorganic.  
 2 **Type-II: Wet Waste:** This has 65-70% Organic and 30-35%  
 3 **Type-I: Mixed Waste:** This has 45-50% Organic and 50-55% Inorganic.

Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average		22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average		29-Jan	30-Jan	31-Jan	Weekly Average		Monthly Average	
1.2 Output Products:																						
1	Organic Fraction	TPD	86.53	86.51	83.07	47.65%	80.13	80.96	75.69	89.64	76.46	92.36	82.95	82.60	47.77%	85.57	79.72	77.17	80.82	48.14%	83.79	47.51%
2	Inorganic Fraction:																					
	Recyclables	TPD	12.66	12.71	12.47	7.15%	12.91	12.49	11.32	13.86	11.77	13.39	11.79	12.50	7.23%	13.57	12.58	11.25	12.47	7.43%	12.82	7.27%
	RDF	TPD	76.21	77.61	73.35	42.07%	72.72	71.21	55.47	71.57	65.57	83.24	72.56	70.33	40.68%	72.39	72.16	68.51	71.02	42.30%	73.87	41.89%
	Bulking Material	TPD	2.29	2.20	2.28	1.31%	2.69	2.35	2.26	2.58	2.05	2.57	2.18	2.38	1.38%	2.40	2.44	2.45	2.43	1.45%	2.43	1.38%
	Inert	TPD	2.59	0.00	1.19	0.68%	1.59	0.00	9.90	0.00	2.12	0.00	2.11	2.25	1.30%	0.00	0.00	0.00	0.00	0.00%	1.27	0.72%
3	Tree Waste	TPD	2.62	0.93	1.98	1.14%	4.34	3.57	5.31	1.76	2.21	1.11	1.62	2.85	1.65%	0.36	1.50	1.62	1.16	0.69%	2.16	1.23%
	<b>Total.....(1)+(2)+(3)</b>	<b>TPD</b>	<b>182.90</b>	<b>179.96</b>	<b>174.34</b>	<b>100%</b>	<b>174.37</b>	<b>170.59</b>	<b>159.95</b>	<b>179.40</b>	<b>160.18</b>	<b>192.67</b>	<b>173.21</b>	<b>172.91</b>	<b>100%</b>	<b>174.29</b>	<b>168.40</b>	<b>161.01</b>	<b>167.90</b>	<b>100%</b>	<b>176.34</b>	<b>100%</b>

2 RECYCLABLES:																						
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average		22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average		29-Jan	30-Jan	31-Jan	Weekly Average		Monthly Average	
1	Glass	Kg	180	269	212		221	234	216	249	158	230	206	216		261	250	207	239		215	
2	Aluminum	Kg	90	90	120		119	117	108	89	142	134	120	118		87	83	128	99		126	
3	Metal	Kg	361	358	338		323	284	247	284	284	306	326	293		313	284	287	295		316	
4	Tetra Pack	Kg	126	90	123		153	84	155	107	111	134	154	128		174	167	80	140		132	
5	Hard Plastic	Kg	306	233	246		272	284	232	338	158	211	172	238		313	334	239	295		260	
6	PET	Kg	270	340	262		204	301	232	355	158	192	206	235		330	167	255	251		261	
7	Mixed Plastic	Kg	11,141	11,189	11,015		11,477	11,107	10,036	12,275	10,616	12,030	10,484	11,146		11,949	11,132	9,930	11,004		11,372	
8	Thermocol + Styrofoam	Kg	180	143	155		136	84	93	160	142	153	120	127		139	167	128	145		141	
9	Cloth + Rags + Textiles	Kg	1,749	1,754	1,465		1,207	1,269	1,546	1,119	900	1,188	1,081	1,187		1,565	1,285	877	1,242		1,323	
10	Leather + Rexine + Rubber	Kg	1,082	1,325	1,206		1,683	1,186	974	1,581	806	1,782	927	1,277		974	1,185	877	1,012		1,245	
11	Paper + Cardboard	Kg	1,190	1,146	1,117		1,173	1,169	1,082	1,084	948	1,283	1,132	1,124		1,183	1,102	1,100	1,128		1,147	
12	Coconut	Kg	1,100	1,056	1,160		1,513	1,186	1,175	1,492	1,106	1,283	1,047	1,257		1,218	1,335	1,355	1,303		1,281	

- # **Note:**  
 1 Item No. 9 (Cloth + Rags + Textiles) and 10 (Leather + Rexine + Rubber) are sent to Cement Plants as RDF.  
 2 Item No. 11 (Paper + Cardboard) and 12 (Coconut) are used as Bulking Material in Composting.

3 DISPOSAL OF INERT:																						
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average		22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average		29-Jan	30-Jan	31-Jan	Weekly Average		Monthly Average	
1	<b>As per Tender:</b> Maximum 10% of Inerts of the Total Input Waste (excluding Mulched Tree Waste) as received in the Facility.																					
2	Input Waste	TPD	182.90	179.96	174.34		174.37	170.59	159.95	179.40	160.18	192.67	173.21	172.91		174.29	168.40	161.01	167.90		176.34	
3	Inert Fraction	TPD	2.59	0.00	1.19		1.59	0.00	9.90	0.00	2.12	0.00	2.11	2.25		0.00	0.00	0.00	0.00		1.27	
4	% of Total Input Waste.....(3) ÷ (2)	%	1.42%	0.00%	0.65%		0.91%	0.00%	6.19%	0.00%	1.32%	0.00%	1.22%	1.38%		0.00%	0.00%	0.00%	0.00%		0.72%	

4 ELECTRICITY GENERATION:																						
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average		22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average		29-Jan	30-Jan	31-Jan	Weekly Average		Monthly Average	
3.1 Biogas Gensets:																						
1	Biogas Genset-I: Running Time	hr/day	23.95	23.65	23.90		23.90	23.90	23.95	23.45	23.50	23.55	23.40	23.66		23.80	23.80	23.85	23.82		23.70	
2	Biogas Genset-I: Biogas Consumption	Nm <sup>3</sup> /day	2,299	2,264	2,285		2,264	2,297	2,298	2,246	2,249	2,260	2,210	2,260		2,278	2,238	2,275	2,264		2,269	
3	Biogas Genset-I: Energy Generation	kW.hr/day	3,990	3,870	3,969		4,040	3,820	3,940	3,890	3,820	3,890	3,760	3,880.00		3,920	3,840	3,970	3,910		3,847	
4	Biogas Genset-II: Running Time	hr/day	24.00	23.50	23.86		23.90	23.95	24.00	23.50	23.40	23.55	23.20	23.64		23.80	23.85	23.85	23.83		23.62	
5	Biogas Genset-II: Biogas Consumption	Nm <sup>3</sup> /day	2,129	2,081	2,102		2,101	2,123	2,116	2,080	2,069	2,094	2,038	2,089		2,107	2,089	2,093	2,096		2,088	
6	Biogas Genset-II: Energy Generation	kW.hr/day	3,990	3,840	3,959		4,030	3,830	3,940	3,880	3,810	3,890	3,780	3,880		3,920	3,920	3,970	3,937		3,839	
7	Total Biogas Consumption = (2)+(5)	Nm <sup>3</sup> /day	4,428	4,346	4,387		4,365	4,420	4,414	4,326	4,318	4,354	4,248	4,349		4,385	4,327	4,368	4,360		4,357	
8	Total Energy Generation = (3)+(6)	kW.hr/day	7,980	7,710	7,927		8,070	7,650	7,880	7,770	7,630	7,780	7,540	7,760		7,840	7,760	7,940	7,847		7,685	



100 TPD Municipal Solid Waste (MSW) Facility at Calangute, North Goa

Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average 15-21	22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average 22-28	29-Jan	30-Jan	31-Jan	Weekly Average 29-31	Monthly Average 1-31
<b>3.2 Electricity Generation:</b>																		
1	<u>As per Tender:</u> Minimum electricity to be generated in the plant shall be 0.4 MW per 100 tons of Input Biodegradable Waste as received in the Facility.	MW/100 MT	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40	0.40
2	Biodegradable Waste = 1.2.2	TPD	91.56	93.29	88.38	88.17	86.08	80.47	97.65	83.86	95.86	88.75	88.69	90.79	80.44	87.91	86.38	88.87
3	Guaranteed Electricity Generation = (3.2.2 x 3.2.1) ÷ 100	kW	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24	0.24
4	Guaranteed Electricity Generation = 3.2.3 x 24 x 1000	kW.hr/day	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760	5,760
5	Available Electricity Generation = (A2 ÷ 24) + (A4 ÷ 24)	kW	333	321	330	336	319	328	324	318	324	314	323	327	323	331	327	320
6	Available Electricity Generation = 3.2.5 ÷ 100	MW/100 MT	0.55	0.54	0.55	0.56	0.53	0.55	0.54	0.53	0.54	0.52	0.54	0.54	0.54	0.55	0.54	0.53

<b>5 BIOGAS FLARE:</b>																		
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average	22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average	29-Jan	30-Jan	31-Jan	Weekly Average	Monthly Average
1	Operation Time	hr/day	4.25	2.47	2.84	1.20	2.33	2.62	2.05	1.00	1.07	0.22	1.50	0.00	0.12	0.12	0.08	2.29
2	Biogas Flared	Nm <sup>3</sup> /day	956	555	640	270	525	589	461	225	240	49	337	0	26	26	17.55	515.82

<b>6 DIGESTERS:</b>																		
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average 15-21	22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average 22-28	29-Jan	30-Jan	31-Jan	Weekly Average 29-31	Monthly Average
<b>5.1 Digester-I: Front End</b>																		
1	pH	---	7.63	7.62	7.66	7.60	7.66	7.68	7.67		7.65	7.64	7.65	7.68	7.70	7.61	7.66	7.60
2	TSS	ppm	37,599	39,280	40,209	37,066	36,314	40,015	37,482		45,262	39,138	39,213	36,881	34,919	34,880	38,382	38,739
3	VSS	ppm	26,330	25,508	27,484	23,831	23,561	29,451	18,386		31,899	25,334	25,410	25,785	23,611	23,561	25,933	26,457
4	Total Alkalinity	ppm as CaCO <sub>3</sub>	7,225	7,950	7,454	8,200	7,850	7,825	7,650		7,500	7,175	7,700	7,475	7,325	7,825	7,500	7,051
5	VFA	ppm as HAC	2,664	2,581	2,711	2,498	2,664	2,664	2,747		2,830	2,996	2,733	2,913	2,913	2,747	2,855	2,965
<b>5.2 Digester-I: Back End</b>																		
1	pH	---	7.66	7.66	7.69	7.65	7.68	7.71	7.74		7.69	7.70	7.70	7.74	7.74	7.66	7.70	7.64
2	TSS	ppm	37,712	35,767	37,117	34,276	34,885	43,087	42,566		35,975	38,508	38,216	36,505	36,154	37,498	37,143	37,498
3	VSS	ppm	26,292	25,230	24,627	20,331	25,082	29,670	30,621		24,345	24,510	25,760	24,811	25,145	25,382	24,992	25,632
4	Total Alkalinity	ppm as CaCO <sub>3</sub>	7,400	8,125	7,646	8,275	7,975	7,925	7,750		7,675	7,425	7,838	7,675	7,425	7,900	7,656	7,215
5	VFA	ppm as HAC	2,581	2,498	2,264	2,415	2,664	2,581	2,664		2,581	2,747	2,609	2,747	2,664	2,581	2,655	2,732
<b>5.3 Buffer Tank: Front End</b>																		
1	pH	---	7.61	7.70	7.69	7.71	7.70	7.71	7.69		7.72	7.73	7.71	7.72	7.72	7.64	7.71	7.70
2	TSS	ppm	32,502	26,802	32,143	30,612	29,672	30,061	33,615		31,305	30,348	30,936	30,599	29,818	29,672	30,446	25,085
3	VSS	ppm	21,714	17,632	21,672	17,337	19,822	26,296	23,218		19,798	20,232	21,117	21,061	19,206	19,098	20,085	21,432
4	Total Alkalinity	ppm as CaCO <sub>3</sub>	7,900	8,525	8,011	8,525	8,100	8,100	7,875		7,975	7,650	8,038	8,100	7,850	8,100	7,952	7,861
5	VFA	ppm as HAC	2,000	1,917	2,047	1,917	2,000	1,834	1,917		2,166	2,083	1,986	2,000	1,917	1,917	2,012	2,154
<b>5.4 Buffer Tank: Back End</b>																		
1	pH	---	7.64	7.73	7.72	7.72	7.73	7.73	7.72		7.76	7.74	7.73	7.78	7.76	7.68	7.74	7.74
2	TSS	ppm	33,609	27,250	31,578	27,128	30,878	30,956	30,878		29,904	32,733	30,413	30,931	30,229	33,615	31,304	31,098
3	VSS	ppm	22,852	18,997	21,387	17,879	19,822	24,143	19,098		20,329	22,188	20,577	21,331	20,192	22,218	21,139	21,224
4	Total Alkalinity	ppm as CaCO <sub>3</sub>	8,175	8,600	8,046	8,575	8,250	8,175	8,025		8,100	7,850	8,163	7,975	7,725	8,350	8,027	7,971
5	VFA	ppm as HAC	1,751	1,751	2,000	1,834	1,751	1,668	1,917		2,000	2,000	1,862	2,000	1,917	1,751	1,922	2,018
<b>5.5 Digester-II: Front End</b>																		
1	pH	---	7.57	7.57	7.61	7.57	7.61	7.63	7.63		7.70	7.63	7.63	7.61	7.64	7.60	7.63	7.55
2	TSS	ppm	37,281	35,011	39,116	36,219	37,747	37,076	37,847		40,039	41,937	38,478	36,151	37,588	40,688	39,147	38,717
3	VSS	ppm	26,019	13,980	25,998	23,725	26,100	26,137	26,123		29,144	25,322	26,092	24,858	19,527	29,864	25,801	26,417
4	Total Alkalinity	ppm as CaCO <sub>3</sub>	7,400	7,825	7,414	8,050	7,925	7,675	7,725		7,600	7,125	7,683	7,325	7,175	7,750	7,443	6,972
5	VFA	ppm as HAC	2,913	2,664	2,794	2,581	2,830	2,747	2,830		2,996	2,996	2,830	2,830	2,913	2,747	2,885	3,064
<b>5.6 Digester-II: Back End</b>																		
1	pH	---	7.60	7.62	7.67	7.63	7.65	7.70	7.71		7.73	7.69	7.69	7.65	7.68	7.61	7.67	7.61
2	TSS	ppm	37,895	31,784	37,909	35,139	37,352	38,225	38,498		40,773	38,151	38,023	36,790	36,514	37,328	37,930	38,400
3	VSS	ppm	26,539	21,711	26,473	23,914	25,509	27,438	36,540		27,191	26,399	27,832	25,280	19,734	26,100	25,423	26,932
4	Total Alkalinity	ppm as CaCO <sub>3</sub>	7,500	8,025	7,568	8,175	8,050	7,850	7,925		7,725	7,375	7,850	7,500	7,375	7,850	7,613	7,151
5	VFA	ppm as HAC	2,747	2,498	2,628	2,415	2,581	2,747	2,581		2,664	2,664	2,609	2,664	2,747	2,664	2,669	2,872

<b>7 EFFLUENT TREATMENT PLANT:</b>																		
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average	22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average	29-Jan	30-Jan	31-Jan	Weekly Average	Monthly Average
<b>6.1 Raw Effluent Quality:</b>																		
1	Flow	m <sup>3</sup> /day	65.57	70.68	70.85	67.26	68.88	66.74	71.14		68.53	62.40	67.70	67.80	72.07	70.78	70.22	68.46
2	pH	---	6.53	7.82	7.01	7.44	7.29	6.95	7.42		6.88	6.01	6.97	7.27	6.08	7.48	6.94	6.95
3	Biochemical Oxygen Demand (BOD <sub>5</sub> )	mg/l	2,436	2,366	2,032	2,105	2,097	1,700	2,362		2,311	2,145	2,147	2,290	2,267	1,865	2,141	2,022
4	Chemical Oxygen Demand (COD)	mg/l	5,603	7,595	5,822	4,484	7,004	4,250	4,748		5,200	4,440	5,420	5,679	4,942	6,453	5,691	5,369
5	Total Suspended Solids (TSS)	mg/l	5,213	4,046	4,137	3,894	4,383	3,723	5,692		4,137	5,148	4,616	5,061	3,650	4,513	4,408	4,065
6	Total Dissolve Solids (TDS)	mg/l	1,406	1,621	1,440	1,778	1,427	1,487	1,655		1,369	1,341	1,548	1,682	1,393	1,753	1,609	1,556

100 TPD Municipal Solid Waste (MSW) Facility at Calangute, North Goa

Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average 15-21	22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average 22-28	29-Jan	30-Jan	31-Jan	Weekly Average 29-31	Monthly Average 1-31
<b>6.2 Treated Effluent Quality:</b>																		
1	pH	---	6.81	6.90	6.95	6.65	7.31	6.51	6.91	6.90	6.50	7.45	6.89	7.37	7.45	7.39	7.40	6.97
2	Biochemical Oxygen Demand (BOD5)	mg/l	5	6	7	9	8	8	8	7	8	8	8	7	6	6	6	7
3	Chemical Oxygen Demand (COD)	mg/l	53	55	59	58	71	69	52	64	58	51	60	69	87	86	81	66
4	Total Suspended Solids (TSS)	mg/l	6	7	8	10	9	9	9	8	9	9	9	8	7	7	7	8
5	Total Dissolve Solids (TDS)	mg/l	1,518	1,783	1,519	1,956	1,570	1,576	1,721	1,410	1,354	1,829	1,631	1,682	1,518	1,876	1,692	1,636

<b>8 HOUSEKEEPING:</b>																		
Sr. No.	Description	Unit	20-Jan	21-Jan	Weekly Average	22-Jan	23-Jan	24-Jan	25-Jan	26-Jan	27-Jan	28-Jan	Weekly Average	29-Jan	30-Jan	31-Jan	Weekly Average	Monthly Average
1	Hygienic Conditions	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
2	Cleanliness	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
3	Manpower Deployed	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
4	Safety Norms	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
5	Treatment Methodology	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted
6	Storage Conditions	---	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted	Accepted